



FIG.1

FIG.2

FIG.3

FIG.4

ASSEMBLY OPERATIONS FOR PIL005, PXT001, PXB005

First operation: stake out the base chip PXB005 on the ground by hammer. **FIG.1**

Second operation: join PIL501 part with PXT001 part by bolts and nuts. Make these operations with components laid on the floor. **FIG.2**

Third operation: lift components and join PXB005+PXT001 parts with PIL501 part by bolts and nuts. **FIG.3**

Fourth operation: fix the steel wire guys from the PXT001 holes to supports on the floor. **FIG.4**